



Centre Finder Instructions



For Round Work

- 1 Place stock or material vertically in vice.
- 2 Grasp centre finder at thumb piece and wedge the end of the piece to be centred in the 60° or 90° flange, with base plate pressed firmly against the end of the piece.
- 3 Use scribe or pencil and mark along the scribe line.
- 4 Turn the centre finder about 90° and again mark along the scribe line.
- 5 The intersection of these two lines gives the exact centre of the piece.

For Hexagon Work

- 1 Place stock or material vertically in vice.
- 2 Grasp centre finder at thumb piece with the 60° flange on the lower side of the base plate. Wedge the end of the piece into the 60° angle so that two sides of the hexagon will be flat against the corresponding sides of the 60° flanges.
- 3 Use scribe or pencil and mark along the scribe line.
- 4 Turn the centre finder so another two flats are wedged against the flanges, with the base firmly against end of piece.
- 5 Mark again as in 3. The intersection of these two lines gives the exact centre of the piece.

For Octagons and Squares

Follow same procedure as for hexagon, except that the pieces are wedged into the 90° flange.

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